Weave pattern with rules

A clear improvement in quality can be achieved through the possibility for the definition of the weaves, backing weaves and any pattern rules per weft selector.



Jacquard plan

This menu provides the allocation of the programmed Jacquard data to the control functions of the desired weaving machine.

66.7mm			66.7mm		66.7mm	
368	16 36	8	304	16 368	304	8
Hooks per Repeat: 384	Label Width	(mm): 66.7	Design Hook	# 368	Undistributed Hooks:	0
1 Double Pick Ground Piece	Interchange	[Indivi	dual Label Design for (each Repeat	_	_
Splitted Autosit Edge left /	right for Hamess Repeat					
# of Autoslit Hooks:	34			Waste Z	one = 0 or minimum (mm); [1	0
Weave Plan	none>	¥.		Dis	tribute Waste by Packets	
# of Uttout Hooks: < Special Autosit Harness				Dist	nbute: from left to right	
Weave Marc	none>	×	Waste	No Waste Har	ding	
Left Offcut						-
2nd. Edge Weave Plan	EDGE16_DA_PANEL16			<- De	Copy C-Copy	< C
Design Weave Plan:	BVT8DA_	- = of	waste Hooks: 0	332	1.88 1.80	376
Design Hooks Multiple of:		# of Hooks /	Repeat (min.) 384	380	382 386	388
# of Selvedge Hooks: 1	6	I of Hooks up	ed for Pattern 1152	760	764 772	776
# of Repeats:			# of Repeats: 3	2	2 2	2
Contract House House 1	152	Label W	idth (min.) mm: 66.7	E	66.3 67	67.4
_						_
		# of W	arpsystems: 1			
WEIH-MBJ3_LABEL_DA	1152-1	Ø Welt	ine Density: 110	Gr Picke/or	Length Shink: 0	-12
					The second se	

Software for pattern design and programming

MÜCAD

Additional MÜCAD versions

MÜCAD MINI	Warp patterning for heald and jacquard machines with up to 896 control functions
MÜCAD MICRO	Warp patterning for heald and jacquard machines with up to 200 control functions
MÜCAD NANO	Warp patterning for healds (heald programming)

Additional MÜCAD software

DIGICOLOR	For the creation of high-resolution, digital weaving templates
MÜNUMBER-MASTER	For producing individually woven, unmistakable and forgery-proof labels with consecutive or free numbering.
MÜBARCODE	For the production of labels with visible code types (with QR code)
MÜNAME-MASTER	For the production of small, customised series such as name tapes and indivi- dualised labels

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Rep.:



Fascination of Ribbons and Narrow Fabrics

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Innovation in Machinery





for electronically controlled Jacquard machines



The MÜCAD software developed by Jakob Müller AG has been designed for the creation of patterning using up to 6,144 control functions. It is the result of long-term experience in the realisation of graphic data in the form of control information and also supports the latest Müller machinery advances in optimum fashion.

MÜCAD software functions perfectly on Microsoft operating systems and is available in German, English, French, Spanish, Italian, Turkish and Chinese.

Special features

- Jakob Müller AG developed loom software that guarantees smooth process sequences
- 64 bit architecture
- Ensures the creation of designs and weaving patterns, also for future versions of Microsoft Windows operating systems
- Increase in computing power, higher productivity
- The processing of very large design patterns
- The user-friendly processing of the design and weave patterns with all peripheral conditions for first class labels
- A central database for patterns and all documentation
- Database access via the Internet
- Direct archiving with back-up function

Technical implementation for textiles

- Increased cost efficiency due to drawing in and weave templates for every textile product (weft, warp-weft and warp effects)
- Input and logging of own weaves and rules for basic, pattern and backing weaves, as well as for all warp systems
- Coloured representation of shadow weaves, as well as the designation of mix and double weft, and panel functions
- Automatic double weave function including a possibility for the individual scanning and import of the front and reverse sides
- Optimum selvedge technology for all Müller machines
- Automatic point correction for improved labels (textile correction set)

Patterning process

The actual patterning process using MÜCAD commences following motif selection and involves pattern preparation, the choice of weave, the simulation of the woven product and its transfer to the jacguard controls of the loom.



Pattern preparation (design)

- Graphic designs from a scanner, image data file or digital camera
- Optimised colour reduction and efficient filter techniques
- Use of texts in standard typefaces, as well as the possibility for the creation of in-house textile fonts and symbol sets
- Graphic representation of basic, pattern and backing weaves
- Simultaneous interaction between the pattern (design), weaving pattern (Pdesign) and weave simulation

Simulation

- Simulation of the weave thickness on the basis of the number of thread interlacing points per area unit, weft, warp and thread thickness. The density ("pressure") is shown in different colours thus making the zones with excessive weave density clearly visible. This facilitates a decision as to whether or not weaving of the pattern is feasible.
- Point correction with ON-LINE translation
- Erasure of manual corrections per weft selector

Jacquard data (UPT)

 Issue of jacquard data for all Müller machines and standard, external products (Bonas, Stäubli, Verdol, Viable) via a USB data carrier, a network with a MÜCAD Direct transfer option and/or a MÜCAN server



Pattern preparation (design)



Simulation



Jacquard data (UPT)