# **KAM-220**

Fully automatic card winding machine for the making-up of elastic and non-elastic tapes, braids, cords, trimmings and lace on cards



## **KAM-220**

#### ▲ CONCEPT

This processor controlled, fully automatic card winding machine is suitable for both elastic and non-elastic materials.

The winding cards used for making-up can either consist of card or synthetic material. The majority of the specific article settings required can be entered from the control terminal and then stored as a database for later production repeats.

As a result, the machine is simply and easily adjusted and also ideally suited to smaller batches due to its short setting times.

#### ADVANTAGES

- Neatly structured, clear and low-maintenance design.
- High performance through path- and time-optimised, movement sequence with PLC control support.
- High levels of operational comfort, easy setting and adjustment during article, size or winding length alterations.
- Product parameters entered and saved via HMI / touch screen.
- In axcess of 100 articles can be saved and retrieved.
- Order batch size, production parameters and speed displayed.



# **KAM-220**

## ▲ OPTIONS

- Untangling and pre-transport device
- Powered run-off device
- Plate run-off device
- Exchangeable magazine
- Cellophane packaging device
- Conveyor belt

## ✓ PICTURES

- 1 Fully automatic card winding machine KAM-220
- 2 Product samples elastic tapes
- 3 Product samples of rigid ribbons and / or cord
- 4 Product samples with cellophane

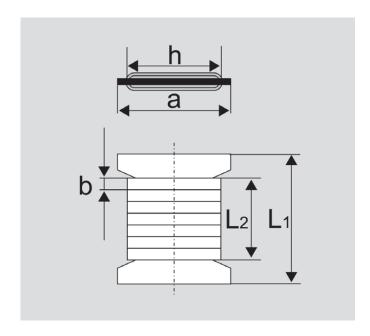






## **TECHNICAL DATA**

Productivity at 100% efficiency	e.g. 500 cards at 3 m per hour (without cellophane)
Connections	
Rated output	2,0 kW
Mains connection	3 x 400 V – 50/60 Hz
Compressed air	6 bar, consumption approx. 80 l/min
Dimensions	
Width	2800 mm
Depth	1650 mm
Height	2200 mm



## ▲ PRODUCT AND CARD DIMENSIONS

h = winding diameter	60 – 220 mm
a = card width	60 – 220 mm
L1 = card length	18 – 120 mm
L2 = winding width	
- with cellophan	18 – 50 mm
- without cellophan	18 – 100 mm
b = band width	3 – 24 mm
Min. label dimension	
- with cellophan	20 x 30 mm
- without cellophan	8 x 30 mm
Cords Ø	1 – 4 mm

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Fascination of Ribbons and Narrow Fabrics
Innovation in Machinery



