Batch winding machine

DW

for the simultaneous rolling of narrow fabrics downstream of weaving and knitting machines





Concept

The batch winder facilitates the simultaneous rolling of several fabrics using uniform winding pressure on the cores. The rolls are driven on their outer edges by a winding drum. A compensator undertakes the speed control with the result that the DW can be combined directly with the weaving/knitting machine without a power link. The cores are guided between rods and move upwards as the roll diameter increases. The rolls can be changed independent of one another, but the production speed of the fabrics to be wound must be identical.

The DW is used mainly for elastic narrow fabrics such as bandages, core yarn articles with rubber threads and other products with a limited rubber content.

General features

Large rolls provide the following advantages:

- Crimp, crease and tangle-free rolling
- Simple stacking, reduced space requirement
- Reduced surveillance requirement for the weaving and winding process
- Long product lengths per roll
- Higher speeds during end make-up and feeding to dyeing, fixing and make-up

The advantages of the DW batch winder are:

- Individual roll changing due to circumferential drive
- Possibility for simultaneous rolling with differing winding diameters
- Product tension control by means of compensating weights

- Uniform roll speed without stop/start control, which prevents lateral roll offset
- Rolling without lateral product draft, the gaps between the weaving/knitting machine spaces are retained

Options/ additional equipment

- Treadplate and feed rod for connection to the weaving/knitting machine
- Guide rods with weight load for higher winding tension
- Baffles for the lateral offsetting of the fabrics during two-storey weaving
- Extended version (+300 mm)

Technical data/space requirement

Number of winding heads1 - 8, (2x2, 2x4 for NF2x)Max. roll diameter1000 mmCore drilling Ømin. 70 mmOuter core Ømin. 78 mmMinimum fabric width20 mmFabric speed1 - 6 m/min

0.25 kW

1 x 230 V+N+PE / 50 Hz

Connection values

Installed capacity: Mains connection:

Space requirement

Width1200 mmDepth900 mmHeight1200 mm

Fascination of Ribbons and Narrow Fabrics



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